





**METRIC** 

# **DURADER**<sup>®</sup> PULTRUDED FIBERGLASS GRATING







### HIGH STRENGTH PULTRUDED FIBERGLASS GRATING





#### **Three-Piece Cross-Rod Assembly**

The 3-piece cross-rod assembly used in DURADEK<sup>®</sup> grating forms a strong, unified panel that can be cut and fabricated like a solid sheet.

This unique system consists of two continuous, pultruded spacer bars and a center core wedge. The spacers are notched at each bearing bar so that the bars are both mechanically locked and chemically bonded to the web of each bearing bar.

#### What is DURADEK®?

DURADEK<sup>®</sup> is high strength pultruded bar grating made exclusively in the U.S.A. that can be used like traditional metal grates or fiberglass molded grating but offers the inherent benefits of pultrusion. DURADEK<sup>®</sup> is an ideal replacement for steel, aluminum, or molded fiberglass gratings anywhere frequent grating and walkway replacement costs are unacceptable.

DURADEK<sup>®</sup> is stocked and available with bearing bars in 25mm or 38mm thick I-shapes or a 51mm thick T-shape. 25mm and 38mm thick panels can be purchased in 0.91m x 3.05m, 1.22m x 2.44m, 1.22m x 3.66m, 1.52m x 3.05m, 0.91m x 6.10m, 1.22m x 6.10m or 1.52m x 6.10m sizes. 51mm thick panels can be purchased in 1.22m x 3.66m, 1.52m x 3.05m, 0.91m x 6.10m, 1.22m x 6.10m or 1.52m x 3.05m, 0.91m x 6.10m, 1.22m x 6.10m sizes. All sizes of DURADEK<sup>®</sup> grating are available with a flame retardant polyester or vinyl ester resin system with bearing bars in a light gray or yellow color. All panels offer cross-rods spaced 203.2mm on center and are either light gray (polyester) or black (vinyl ester).

#### Why Use DURADEK®?

DURADEK<sup>®</sup> is lightweight, which saves on freight and makes installation easier over metal grating. The unique cross-bar construction of DURADEK<sup>®</sup> allows the grating panels to be easily cut and modified to fit almost any requirement. A full listing of features is shown below.

#### **Features**

- Corrosion Resistant
- Structurally Strong
- High Impact and Fatigue Strength
- Lightweight
- Fire Retardant
- Easy to Fabricate and Install
- Low Maintenance

#### **Materials of Construction**

- Low Electrical and Thermal Conductivity
- Resistant to Chipping and Cracking
- Aesthetically Pleasing Appearance
- Skid Resistant
- Non-Sparking

DURADEK<sup>®</sup> fiberglass gratings are a composite of fiberglass reinforcements (fibers and mat) and a thermosetting resin system, produced by the pultrusion process. The pultrusion manufacturing process produces many of the outstanding characteristics of the product.

The bearing bars use both longitudinal (glass roving) and multidirectional (glass mat) reinforcements as well as a synthetic surfacing veil to provide unequaled strength and corrosion resistance. The densely packed core of continuous glass rovings gives the bar strength and stiffness in the longitudinal direction while the continuous glass mat provides strength in the transverse direction and prevents chipping, cracking and lineal fracturing. The synthetic surfacing veil provides a 100% pure resin surface for added corrosion resistance and UV protection.



This separates and affixes bearing bars firmly in position and distributes concentrated loads to adjacent bars. The resulting panel can be easily fabricated with standard carpenters' tools with abrasive cutting edges. Ask for the detailed *Grating Field Fabrication Guide* for further details.

# **TECHNICAL DATA**

#### Shapes, Sizes and Availability

SERIES	BEARING Bar Thickness	NO. BARS Per M Width	BEARING BAR Center	OPEN Space	OPEN Area	APPROX. WEIGHT PER M <sup>2</sup>	CROSS-SEC- TIONAL AREA (PER M OF WIDTH)	MOMENT OF INERTIA (PER M OF WIDTH)	SECTION MODULUS (PER M OF WIDTH)
I-6500	25.4mm	23	43.43mm	28.19mm	65%	10.74 kg	4.63 x 103 mm2	3.93 x 10⁵ mm⁴	3.09 x 10 <sup>4</sup> mm <sup>3</sup>
I-6500	38.1mm	23	43.43mm	28.19mm	65%	13.18 kg	5.82 x 10 <sup>3</sup> mm <sup>2</sup>	1.11 x 10 <sup>6</sup> mm <sup>4</sup>	5.85 x 10 <sup>4</sup> mm <sup>3</sup>
T-5800	50.8mm	16	61.00mm	35.60mm	58%	12.70 kg	5.74 x 10 <sup>3</sup> mm <sup>2</sup>	1.91 x 10 <sup>6</sup> mm <sup>4</sup>	top: 8.53 x 10 <sup>4</sup> mm <sup>3</sup> bottom: 6.07 x 10 <sup>4</sup> mm <sup>3</sup>

#### How to Specify DURADEK®

Fiberglass grating shall be DURADEK<sup>®</sup> Series (I-6500 25mm) (I-6500 38mm) (T-5800 51mm) as manufactured by Strongwell. Grating shall be pultruded and assembled in the U.S.A. Resin shall be fire retardant (polyester) (vinyl ester) meeting the requirements of a Class 1 rating of 25 or less per ASTM E-84 and the self-extinguishing requirements of ASTM D-635. Bearing bar color shall be (light gray) (yellow). Resin shall be UV inhibited and the composite shall include a veil on all exposed surfaces. Panels shall be assembled into the sizes ordered using a 3-piece pultruded cross-rod system with color correlating with chosen resin system: polyester = light gray, vinyl ester = black.

The cross-rods shall consist of a center core wedge and two spacer bars that are notched at each bearing bar so that each bearing bar is both mechanically locked and chemically bonded to the web of each bearing bar. The spacer bars shall be continually bonded to the center core wedge. The cross-rods shall be spaced a maximum of 203mm in the panel. The top of the panels (shall) (shall not) be covered with a bonded grit anti-skid surface.

NOTE: If special options are required that are not stated in the above specification, fill in your special requirement in the appropriate section.

#### How to Order

When ordering DURADEK<sup>®</sup>, ensure the bearing bars for installation will be oriented in the correct direction for the application. Bearing bars shall traverse from support to support. Cross-rods are not intended to be applied in the span direction. The adjacent drawing will help specify the width and length of panels.



NOTE: Width is the measurement from end to end of the cross-rods. Length is always the bearing bar length.

#### Panel Sizes Are Specified: Width x Length

NOTE: DURAGRID<sup>®</sup>, Strongwell's line of custom pultruded grating, is available with a wide array of options, including: colors, resin systems, panel sizes, cross rod spacings and more.

### **NOSINGS FOR STAIR TREADS AND LANDINGS**

DURAGRID<sup>®</sup> pultruded stair treads and landings are produced by attaching a 51mm deep nosing to the leading edge. This gives added strength and rigidity to the area that takes the most impact and abuse. In addition, the nosing provides more surface area for skid resistance, wear and better visibility. Light gray stair treads with yellow nosing are available at additional cost.

TREAD WIDTH	STAIR TREAD	MAXIMUM SPAN FOR 136 kg at Midspan						
& COLOR	SERIES	3mm OR LESS DEFLECTION	6mm OR LESS DEFLECTION					
280mm Light Gray or Yellow	I-6000 25mm	736mm	940mm					
280mm Light Gray or Yellow	I-6000 38mm	1016mm	1320mm					
305mm Light Gray or Yellow	T-5000 51mm	1194mm	1499mm					



### ACCESSORIES

#### **Panel Hold Downs**



Weldable 316L stainless steel saddle clips are available for all DURADEK<sup>®</sup> grating series.

\*Bolts are priced separately from the saddle clips.



Weldable 316L stainless steel insert clips are available for all DURADEK<sup>®</sup> grating series. \*Bolts are priced separately from the hold-down.

Curb Angle



Fiberglass Curb Angle provides a strong, firm base for bearing bars and is pultruded from the same material and in the same manner as other DURADEK<sup>®</sup> products. Corrosion resistant Fiberglass Curb Angles are available for 25mm, 38mm and 51mm grating panel thicknesses in gray fire retardant vinyl ester.

### **Panel Connectors**

Panel Connectors are generally only used at midspan to assist in transferring load from section to section.



316L stainless steel saddle clips are available as panel connectors for all DURADEK<sup>®</sup> grating series.



Insert clip hold-downs are available for all DURADEK<sup>®</sup> grating series.

# **USING THE LOAD/DEFLECTION TABLES**

#### **Series Designation**

The series designation indicates the bar size and shape and the percent of open area. For example: T-5800 51mm means 51mm T-bar spaced to give a 58% open area.

#### Load Table Data

Deflection values are based upon minimum apparent modulus (E) per span. Maximum Recommended Load data was calculated by the Strongwell Test Lab. See FGMC/ANSI Grating Manual for additional information regarding apparent modulus.

# **STATISTICAL REPORTING METHODS**

#### **Minimum Value**

A value that is a specified distance from the average. The most common specified distance is three standard deviations.

#### **Characteristic Value**

As defined by ASTM D7290, a value that is normally between two and three standard deviations from the average.

#### **Average Value**

The sum of a list of values divided by the number of values in the list, without consideration for standard deviations.

### **Typical Value**

No definition. Not recommended for use by Professional Engineers. Can be any value the manufacturer chooses.

NOTE: Strongwell recommends the use of minimum or characteristic values for design calculations.

# **DURADEK® PULTRUDED GRATING**

### **Uniform Load (Deflection in Millimeters)**

NOTE: The red area (  $\_$  ) indicates where the load produces  $\leq 6.35$ mm deflection.



LOAD in KN / SQUARE METER (KN/SQm)

SPAN METERS	STYLE													MAXIMUM		
	SERIES	DEPTH	3	3.5	4	4.5	5	6	8	10	12	15	20	RECOMMENDED LOAD (KN/SQm)	DEFLECTION	E X 10 <sup>10</sup> N/SQm
0.4	I-6500	25mm	0.09	0.11	0.12	0.14	0.15	0.18	0.25	0.31	0.37	0.46	0.62	253.2	7.81	2.75
	I-6500	38mm	0.03	0.04	0.04	0.05	0.06	0.07	0.09	0.11	0.13	0.17	0.22	429.6	4.74	2.72
	I-6500	25mm	0.42	0.49	0.56	0.64	0.71	0.85	1.13	1.41	1.69	2.12	2.82	121.6	17.17	3.04
0.6	I-6500	38mm	0.16	0.18	0.21	0.23	0.26	0.31	0.42	0.52	0.63	0.78	1.04	185.0	9.65	2.91
	T-5800	51mm	0.09	0.11	0.13	0.14	0.16	0.19	0.25	0.32	0.38	0.47	0.63	226.0	7.12	2.73
	I-6500	25mm	1.26	1.47	1.68	1.89	2.10	2.52	3.36	4.20	5.04	6.30	8.40	70.2	29.47	3.23
0.8	I-6500	38mm	0.47	0.55	0.63	0.71	0.78	0.94	1.25	1.57	1.88	2.35	3.14	105.4	16.52	3.06
	T-5800	51mm	0.29	0.33	0.38	0.43	0.48	0.57	0.76	0.95	1.15	1.43	1.91	131.0	12.49	2.85
	I-6500	25mm	2.97	3.47	3.97	4.46	4.96	5.95	7.93	9.91	11.90	14.87		45.0	44.65	3.34
1.0	I-6500	38mm	1.12	1.31	1.50	1.68	1.87	2.25	2.99	3.74	4.49	5.62	7.49	66.1	24.76	3.13
	T-5800	51mm	0.68	0.80	0.91	1.02	1.14	1.36	1.82	2.27	2.73	3.41	4.55	83.0	18.95	2.92
	I-6500	25mm	6.02	7.03	8.03	9.04	10.04	12.05	16.06					29.8	59.88	3.42
1.2	I-6500	38mm	2.28	2.66	3.04	3.42	3.80	4.56	6.07	7.59	9.11	11.39	15.18	42.7	32.44	3.20
	T-5800	51mm	1.39	1.62	1.85	2.08	2.31	2.77	3.70	4.62	5.55	6.93	9.24	56.0	25.80	2.98
14	I-6500	38mm	4.15	4.85	5.54	6.23	6.92	8.31	11.08	13.85	16.62			31.0	42.96	3.25
1.4	T-5800	51mm	2.51	2.93	3.35	3.76	4.18	5.02	6.69	8.37	10.04	12.55		42.0	35.55	3.05
16	I-6500	38mm	7.04	8.22	9.39	10.57	11.74	14.09						22.8	53.60	3.27
1.0	T-5800	51mm	4.21	4.91	5.62	6.32	7.02	8.42	11.23	14.04				32.0	45.63	3.10
18	I-6500	38mm	11.22	13.08	14.95	16.82								17.6	65.64	3.29
1.0	T-5800	51mm	6.64	7.75	8.85	9.96	11.07	13.28						26.0	57.18	3.15



### **DURADEK® PULTRUDED GRATING** Concentrated Line Load (Deflection in Millimeters)

NOTE: The red area ( \_\_\_\_\_) indicates where the load produces  $\leq 6.35$ mm deflection.



LOAD in KN / METER of WIDTH

SPAN METERS	STY	LE		0.5	4	4.5	-	0	8	10	10	15	20	MAXIMUM RECOMMENDED LOAD (KN/SQm)	DEFLECTION	E X 10 <sup>10</sup> N/SQm
	SERIES	DEPTH	3	3.5		4.5	Э	0		10	12					
0.4	I-6500	25mm	0.37	0.43	0.49	0.55	0.62	0.74	0.99	1.23	1.48	1.85	2.47	50.3	6.20	2.75
	I-6500	38mm	0.13	0.15	0.18	0.20	0.22	0.26	0.35	0.44	0.53	0.66	0.88	85.5	3.77	2.72
0.6	I-6500	25mm	1.13	1.32	1.51	1.69	1.88	2.26	3.01	3.76	4.52	5.65	7.53	36.8	13.87	3.04
	I-6500	38mm	0.42	0.49	0.56	0.63	0.70	0.83	1.11	1.39	1.67	2.09	2.78	56.2	7.82	2.91
	T-5800	51mm	0.25	0.29	0.34	0.38	0.42	0.50	0.67	0.84	1.01	1.26	1.68	68.0	5.75	2.73
	I-6500	25mm	2.52	2.94	3.36	3.78	4.20	5.04	6.72	8.40	10.08	12.60	16.80	28.1	23.58	3.23
0.8	I-6500	38mm	0.94	1.10	1.25	1.41	1.57	1.88	2.51	3.14	3.76	4.71	6.27	42.1	13.22	3.06
	T-5800	51mm	0.57	0.67	0.76	0.86	0.95	1.15	1.53	1.91	2.29	2.86	3.82	52.0	10.02	2.85
1.0	I-6500	25mm	4.76	5.55	6.35	7.14	7.93	9.52	12.69	15.86				22.2	35.25	3.34
	I-6500	38mm	1.80	2.10	2.40	2.70	2.99	3.59	4.79	5.99	7.19	8.98	11.98	32.8	19.63	3.13
	T-5800	51mm	1.09	1.27	1.46	1.64	1.82	2.18	2.91	3.64	4.37	5.46	7.28	42.0	15.16	2.92
	I-6500	25mm	8.03	9.37	10.71	12.05	13.39	16.06						18.1	48.53	3.42
1.2	I-6500	38mm	3.04	3.54	4.05	4.56	5.06	6.07	8.10	10.12	12.15	15.18		25.8	26.07	3.20
	T-5800	51mm	1.85	2.16	2.46	2.77	3.08	3.70	4.93	6.16	7.39	9.24	12.32	34.0	21.05	2.98
14	I-6500	38mm	4.75	5.54	6.33	7.12	7.91	9.50	12.66	15.83				21.7	34.28	3.25
1.4	T-5800	51mm	2.87	3.35	3.82	4.30	4.78	5.74	7.65	9.56	11.47	14.34		30.0	28.68	3.05
16	I-6500	38mm	7.04	8.22	9.39	10.57	11.74	14.09						18.1	42.61	3.27
1.0	T-5800	51mm	4.21	4.91	5.62	6.32	7.02	8.42	11.23	14.04				26.0	36.27	3.10
18	I-6500	38mm	9.97	11.63	13.29	14.95	16.62							15.8	52.52	3.29
1.0	T-5800	51mm	5.90	6.89	7.87	8.85	9.84	11.80	15.74					22.0	44.27	3.15









CHATFIELD LOCATION 1610 Highway 52 South Chatfield, MN 55923-9799 USA (507)867-3479

www.strongwell.com