

# SECTION 11

## FIBREBOLT® STUDS AND NUTS



Look for this blue line in the left margin of the Design Manual documents. This line shows you where the latest update has been made.

**FIBREBOLT® STUDS AND NUTS**

**STANDARD COLOR—BROWN**

**SHAPE—HEX**

For structural applications where mechanical fasteners must not only be strong, but also non-corrosive and/or non-conductive, **FIBREBOLT®** fiberglass studs and nuts can be used in place of steel or other metal fasteners.

**FIBREBOLT®** is being utilized in chemical process equipment, air and water pollution control equipment, marine applications electrical equipment and in general industry.

**FIBREBOLT®** is available in diameters of 9.5mm, 12.7mm, 15.9mm, 19.1mm, and 25.4mm with nuts. Four foot lengths are standard. Other lengths are available on request. Custom partial length threading is also available on request.

	TEST METHOD	9.5mm - 16	12.7mm - 13	15.9mm - 11	19.1mm - 10	25.4mm - 8
Ultimate tensile load using Strongwell fiberglass nut (N) ①		4,671	8,896	13,789	20,017	28,913
Ultimate tensile load using two (2) Strongwell fiberglass nuts (N) ①		6,539	12,455	19,305	28,024	43,148
Transverse shear on threaded rod - double shear (min. load N) ①	ASTM-B-565	13,345	22,241	33,362	53,379	97,861
Transverse shear on threaded rod - single shear (min. load N) ①		7,117	11,565	16,903	27,579	49,820
Compressive strength - longitudinal, without nuts (min. N/mm <sup>2</sup> )	ASTM-D-695	414	414	414	414	414
Flexural strength (min. N/mm <sup>2</sup> ) ①	ASTM-D-790	345	345	345	345	345
Flexural modulus (min. N/mm <sup>2</sup> x 10 <sup>3</sup> ) ①	ASTM-D-790	13.8	13.8	13.8	17.2	19.0
Dielectric strength ASTM-D-149 (kv/mm.)		1.38	1.38	1.38	1.38	1.38
Water absorption 24 hr. immersion - threaded with cut ends sealed	ASTM-D-570	1%	1%	1%	1%	1%
Coefficient of thermal expansion - longitudinal (mm/mm/°C)		9.09 x 10 <sup>6</sup>	9.09 x 10 <sup>6</sup>	9.09 x 10 <sup>6</sup>	9.09 x 10 <sup>6</sup>	9.09 x 10 <sup>6</sup>
Max recommended operation temperature - based on 50% retention of ultimate thread shear strength °C		95°C	95°C	95°C	95°C	95°C
Flammability	ASTM-D-635	Self-Extinguishing on All				
Stud weight (kg/m)		0.104	0.178	0.268	0.416	0.744
Thickness of nut and washer (mm)		19.1	22.2	28.6	31.8	41.3
Diameter of washer (mm)		25.4	28.6	33.3	38.1	50.8

① Strength values are minimums derived from multiple production sample testings.

**NOTES**

- All test results are for bolts with single nuts only unless otherwise specified.
- Appropriate safety factors must be applied.
- **FIBREBOLT®** studs and nuts should be used together as a system to assure proper fit and properties. Interchange with other manufacturer's bolt or nut (including metal bolts/nuts) is not intended or assured, and such use will void the **FIBREBOLT®** warranty.
- Threads do not meet Class 1, 2 or 3 ANSI/ASME standard.

## FIBREBOLT® STUDS AND NUTS USER'S GUIDE

**FIBREBOLT®** studs are pultruded, fiberglass reinforced vinyl ester threaded rods and thermoplastic hex-shaped nuts. The properties and characteristics of **FIBREBOLT®** differ from steel. Failure to follow the procedure below can result in damage and/or premature failure to the stud/nut assembly.

### PROCEDURE

1. If nuts are to be removed during application, it is recommended that they be installed dry. A light oil, dry lubricant, or silicone spray may be used if needed.
2. Bearing surfaces of the nuts must be parallel to the surfaces being fastened.
3. A torque wrench must be used. See the table below:

Size	Ultimate Torque Strength	Recommended Maximum Installation Torque
9.5mm - 16	10.8 N-m	5 N-m
12.7mm - 13	24.4 N-m	10.8 N-m
15.9mm - 11	47.5 N-m	21.7 N-m
19.1mm - 10	67.8 N-m	32.5 N-m
25.4mm - 8	149.1 N-m	67.8 N-m

4. Wrenches must make full contact with all nut edges. Partial contact will cause the corners to fracture, affecting the performance of the stud/nut assembly. A standard six point socket is recommended for the hex nuts.
5. For assemblies in which the nut will not be subsequently removed, the stud/nut assembly should be coated with adhesive or resin to insure that the nuts do not loosen. The adhesive or resin shall act as the lubricant - do not use any oils, dry lubricants, or silicone sprays. After the nut is tightened to the proper torque value, coat the entire nut and exposed stud assembly with a thick layer of adhesive or resin.
6. The **FIBREBOLT®** stud has cut and coated threads. **FIBREBOLT®** that will be exposed to harsh environments should have the threads resealed and cut ends sealed. If removal of the nut is anticipated, a very thin (1 mil) sprayed-on coat of polyurethane, resin, or adhesive is recommended where possible.
7. Property values were obtained for static conditions. Vibration should be eliminated or minimized in applications utilizing **FIBREBOLT®**.

### CAUTION

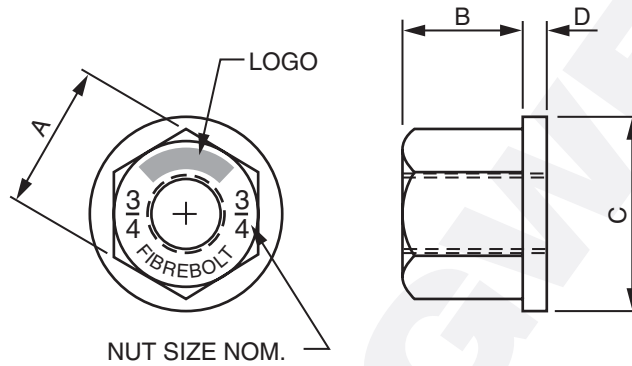
1. All data regarding the **FIBREBOLT®** stud and nut assembly has been generated from tests involving only fiberglass nuts. **FIBREBOLT®** studs and nuts should be used together as a system to assure proper fit and properties. Interchange with other manufacturer's bolt or nut (including metal bolts/nuts) is not intended or assured, and such use will void the **FIBREBOLT®** warranty.
2. The **FIBREBOLT®** stud has cut, not molded threads. Threads that will be exposed to environments that might attack the glass reinforcements should be sealed after installation. If removal of the nut is anticipated, a very thin (1 mil) sprayed-on coat of polyurethane will normally be effective. Heavier coats of polyurethane, resin, or adhesive are recommended where possible.

**FIBREBOLT® STUDS AND NUTS USER'S GUIDE**

**FIBREBOLT® NUTS**

The hex shaped thermoplastic nut in Strongwell's **FIBREBOLT®** fastener system is manufactured from fiberglass reinforced PPS resin. The standard color is brown.

**NOTE:** **FIBREBOLT®** studs and nuts should be used together as a system to assure proper fit and properties. Interchange with other manufacturer's bolt or nut (including metal bolts/nuts) is not intended or assured, and such use will void the **FIBREBOLT®** warranty.



**FIBREBOLT® NUT**

**HEX NUT DIMENSIONS**

Nut Size Nom. (mm)	Width (mm) Across Flats "A"	Nom. Width (mm) Across Flats	Thickness "B" (mm)	Washer Dia. "C" (mm)	Washer Thickness "D" (mm)
9.5 - 16	18.9	19.1	15.9	25.4	3.18
12.7 - 13	22.1	22.2	19.1	28.6	3.18
15.9 - 11	26.8	27.0	23.8	33.3	4.76
19.1 - 10	34.6	31.8	27.0	38.1	4.76
25.4 - 8	41.1	41.3	34.9	50.8	6.35